

EP-M250 3D Printer

Directly Metal Printing



Selective Laser Melting Technology

Using the low power laser can directly melt elemental or alloy metal powder material, and can prototype an arbitrary complex structure and close to 100% density metal parts without cutter or tooling.

Material Utilization Rate is High, Making Cost Lower

The build part forms layer after layer out of powder, and the material utilization rate is over 90%, which is especially suitable for the manufacturing of metal parts, such as titanium alloy, nickel alloy and other precious and difficult-processed metal material.

Wide Application

EP-M250 has wide application in aerospace, biomedical, automotive, and home appliance etc.

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Specification

Model	EP-M250
Material	Stainless steel, maraging steel, high temperature nickel base alloy, titanium alloy, Cobalt chromium alloy, aluminum alloy, high strength steel, copper alloy, tungsten alloy
Building Volume	250 x 250 x 300 mm
Layer Thickness	0.02 - 0.1 mm
Laser Power	500 w
Scanning System	Dynamic scanning focus
Scanning Speed	8 m/s
Control Software	Eplus 3D printing software
OS System Support	Windows 7
Air Supply	Ar / N ₂
Power Supply	380 v 6 kv
Output Data Format	STL or other convertible file
Dimension	2500 x 1000 x 2100 mm (L x W x H)
Machine Weight	1350 kg
Work Temperature	15-30 °C

^{*} Notice: SHINING 3D reserves the right to explain any alteration of the specification and pictures.